



- 1 Chuck case (with or without easements)
  - 2 Base jaw (denticulated or cross-hatched)
  - 3 Piston
  - 4 Bolt (for centrifugal safety)
  - 5 Cover
  - 6 Collar screw
  - 7 Draw-in bolt
  - 8 Nut
  - 9 Ball (ratchet)
  - 10 Compression spring (for the ratchet)
  - 11 Threaded pin
  - 12 Screw (for cover)
  - 13 Chuck mounting bolt
  - 14 Jaw mounting bolt
  - 15 Funnel-type grease nipple, D6
  - 16 Key
  - 17 Draw-in bolt
  - 18 Collar screw
  - 23 Screw
- Information required for parts orders:  
 designation of chuck case, part No. and designation, number of items desired.  
 See the operating instructions!